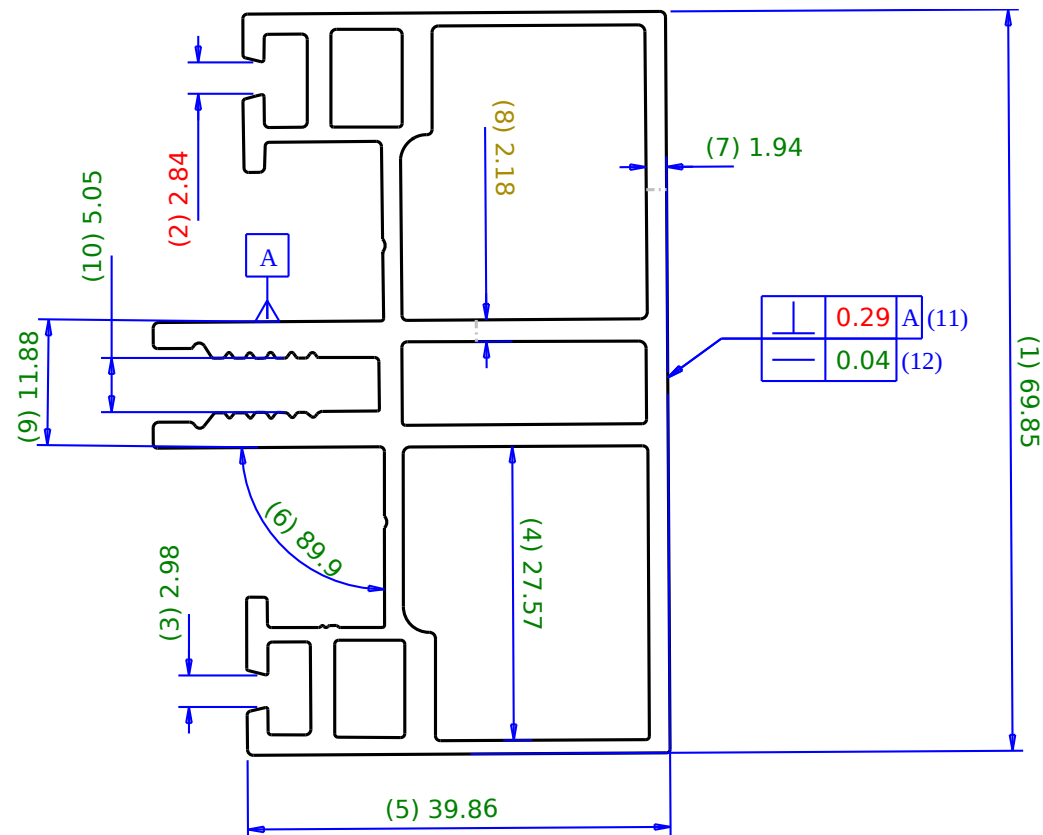


MDC Report



Template:	Part 1
Filter:	-
Period:	15.07.2026 11:27:44
Operator:	QA_tests
Tools	SFM 600
Date generated:	15.07.2026 11:27:51
Part Number	1
Billets	end of run
Shift_Hours	8:30
Coating	no



MDC Report

Step ID	Label	Nominal	Tolerance	Actual	Deviation	Evaluation
1	1	69.90	+/-0.450	69.85	0.05	OK
2	2	3.00	+/-0.150	2.84	0.16	NG
3	3	3.00	+/-0.150	2.98	0.02	OK
4	4	27.70	+/-0.250	27.57	0.13	OK
5	5	40.00	+/-0.300	39.86	0.14	OK
6	6	90.0	+/-1.000	89.9	0.1	OK
7	7 \\\ avg	1.90	+/-0.150	1.94	0.04	OK
8	8 \\\ avg	2.06	+/-0.140	2.18	0.13	OK
9	9	11.85	+/-0.200	11.88	0.03	OK
10	10	5.10	+/-0.150	5.05	0.05	OK
11	11	0.00	0.200	0.29	0.29	NG
12	12	0.00	0.200	0.04	0.04	OK
13	13	0.00	-0.200	-0.28	0.28	NG
14	14	0.00	0.200	0.28	0.28	NG